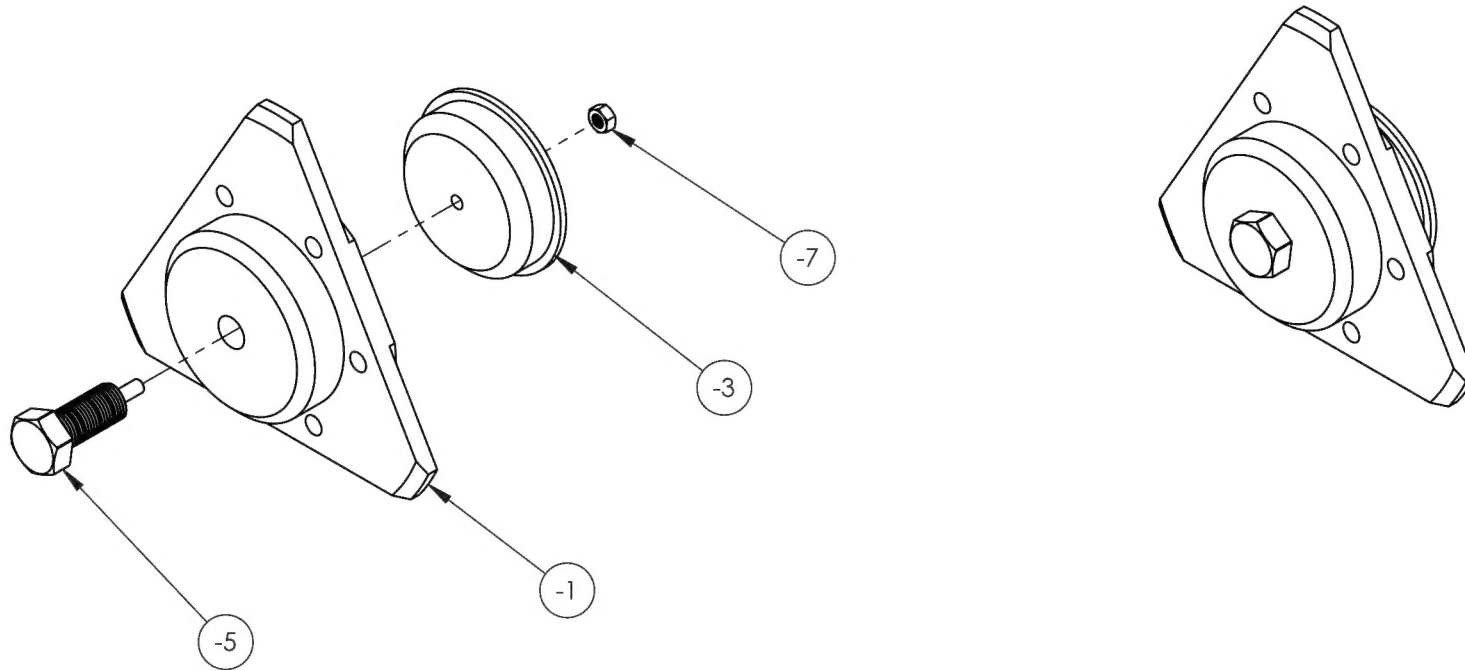


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REVISIONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE
REF OLD RB T/N: RBEA93-3241-00



RED BARN MACHINE

TITLE

MAIN GB SEAL ASSY TOOL

DWG NO.

RBE332A93-3241-00

REV

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:

DECIMALS

.XXX ± .005

.XX ± .01

.X ± .1

FRACTIONS ± 1/32

ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

DRAWN BY: GILBERT

APPROVED

D Weil

HEAT

TREAT

FINISH

SPEC

USED ON MODEL

EUROCOPTER

SCALE 1:3

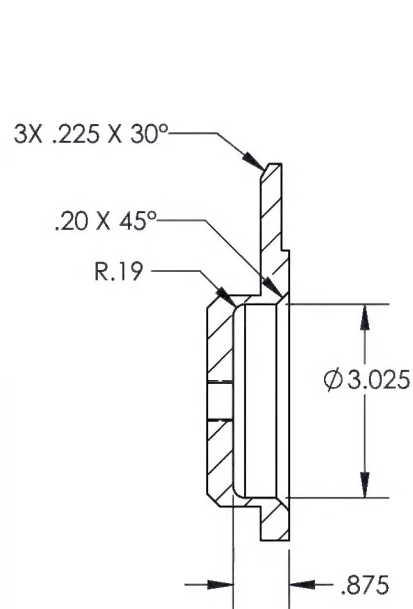
DATE 5/2/2011

SHEET 1 OF 4

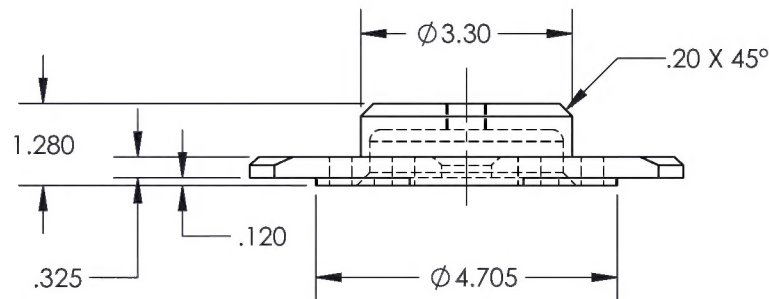
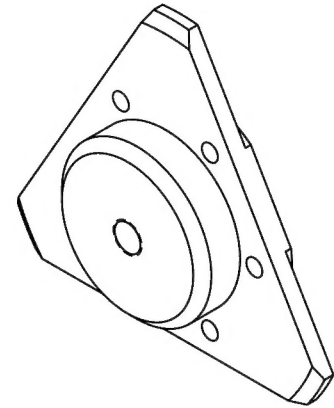
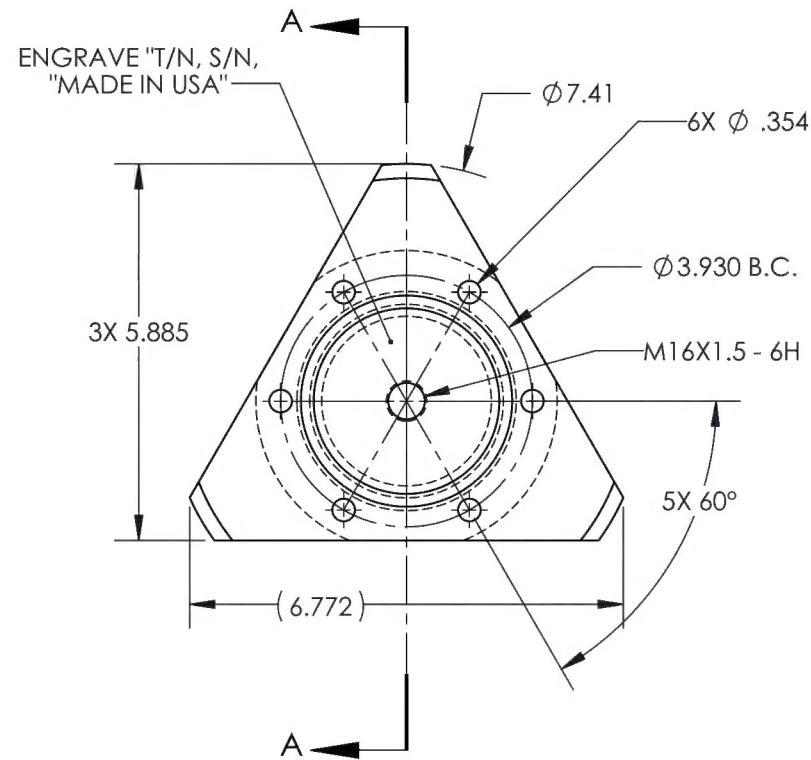
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	1-3/8 X Ø7.50	2
			-3	1	DISK	4140	Ø3-1/4 X 1	3
			-5	1	SCREW	STEEL	M16-1.5 X 50mm MCMaster-CARR #91180A876 (MODIFIED)	4
		B/O	-7	1	NUT	STEEL	M6 X 1 MCMaster-CARR #92497A350	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A



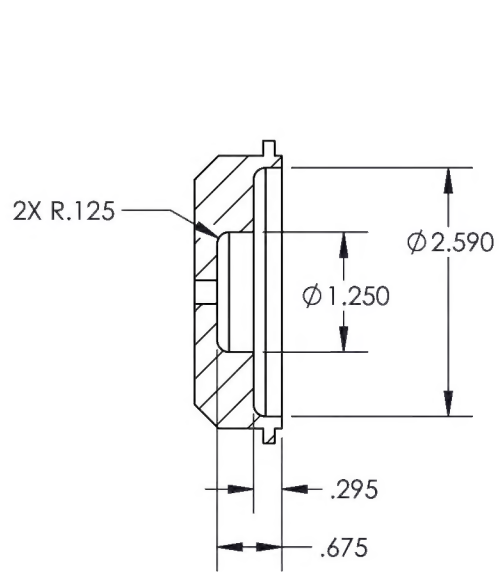
(-1)

BASE

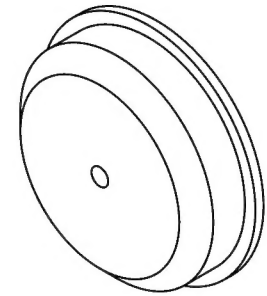
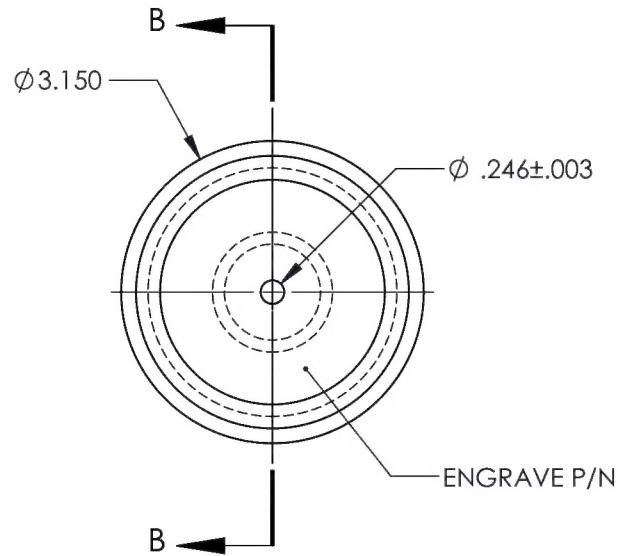
 RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, CLASS II, TYPE II USED ON MODEL EUROCOPTER
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:3 DATE 5/2/2011 SHEET 2 OF 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

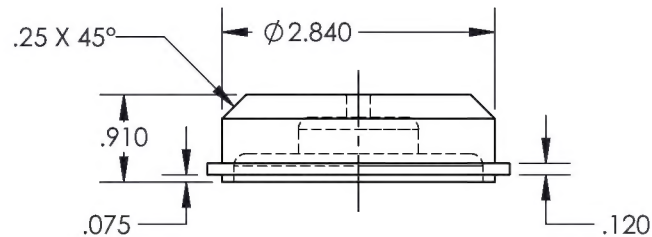


SECTION B-B



③

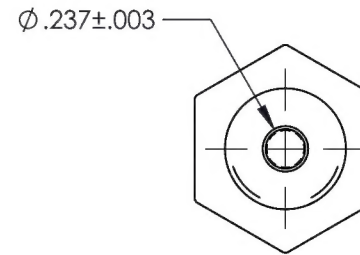
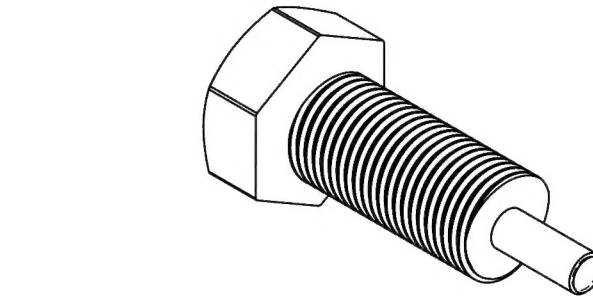
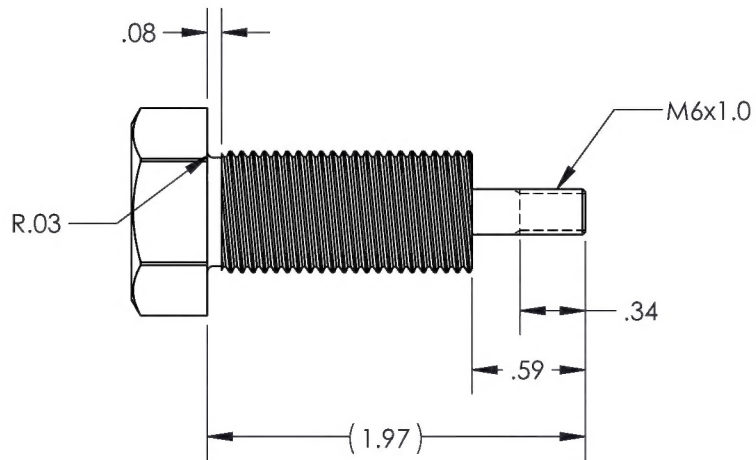
DISK




 RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL EUROCOPTER	
SCALE 1:2	DATE 5/2/2011
SHEET 3 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)
SCREW

 RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL EUROCOPTER	
SCALE 1:1	DATE 5/2/2011
SHEET 4 OF 4	